Philmark

Philmark Office, LLC 121 Artville Avenue Hudson, North Carolina

828.572.0706 www.philmarkoffice.com conversations









Options



4" locking or non-locking caster



4" & 6" aluminum leg



4" & 6" wood leg



recessed metal pull



conversations

6" & 10" wide fully upholstered arm fixed armcap/round power unit



curved maple plywood arm



ganging bracket



round power unit



fixed tablet top (360° swivel)



external mount aluminum pivot pole (360° swivel) with tablet top



solid maple or laminate shelf with powder-coated brackets







conversations

frame construction details

All lounge chair frames are constructed using CNC cut 18mm Guaraply plywood made with Brazilian hardwood veneers. Joints are fastened with 2" Frame chisel-point staples, premium wood adhesive, and solid hardwood corner blocks with washer head wood screws.

suspension

Elasbelt webbing is used which provides the optimal resistance level for seating purposes. Made of the highest quality polypropylene and rubber, Elasbelt retains its elasticity after years of continuous use. Polypropylene Composition- 56% Rubber Composition- 44% Rubber Gauge- 24. Webbing is covered with synthetic fabric to prevent sagging or foam deterioration.

seat & back foam

Soy-based high resiliency polyurethane foam is manufactured in Asheboro, NC. All foam meets the requirements of California TB-117.

legs and feet

Solid kiln-dried red leaf maple is used for all exposed feet and legs and manufactured from raw lumber in our Hudson manufacturing facility. Brushed aluminum feet are manufactured in Thomasville, NC.

CONVERSATIONS MODULAR LOUNGE SEATING - LOW BACK HEIGHT

YDG

CONVERSATIONS LOUNGE CHAIRS WITH BACKS - 32"OH - LOW Back REQUIRED COM GR1 GR2 GR3 GR4 GR5 GR6 Price includes 4"H Solid Maple Legs or 4"H Aluminum Legs CONVERSATIONS 23" LOUNGE CHAIR - ARMLESS - 4 Legs 3.00 If using two materials - Seat COM = 1.5 yards / Back COM = 1.75 yards CONVERSATIONS 26" LOUNGE CHAIR - ARMLESS - 4 Legs 3.50 If using two materials - Seat COM = 1.75 yards / Back COM = 1.75 yards CONVERSATIONS 30" LOUNGE CHAIR - ARMLESS - 4 Legs 3.75 If using two materials - Seat COM = 2 yards / Back COM = 2 yards CONVERSATIONS 36" LOUNGE CHAIR - ARMLESS - 4 Legs 4.50 If using two materials - Seat COM = 2 yards / Back COM = 2.5 yards CONVERSATIONS 42" LOUNGE CHAIR - ARMLESS - 4 Legs 6.00 If using two materials - Seat COM = 2.5 yards / Back COM = 3.5 yards CONVERSATIONS 44" LOUNGE CHAIR - ARMLESS - 4 Legs 6.00 If using two materials - Seat COM = 2.5 yards / Back COM = 3.5 yards CONVERSATIONS 46" LOUNGE CHAIR - ARMLESS - 4 Legs 6.00 If using two materials - Seat COM = 2.5 yards / Back COM = 3.5 yards CONVERSATIONS 48" LOUNGE CHAIR - ARMLESS - 4 Legs 6.00 If using two materials - Seat COM = 2.5 yards / Back COM = 3.5 yards CONVERSATIONS 54" LOUNGE CHAIR - ARMLESS - 6 Legs 6.00 If using two materials - Seat COM = 2.5 yards / Back COM = 3.5 yards CONVERSATIONS 60" LOUNGE CHAIR - ARMLESS - 6 Legs 6.50 If using two materials - Seat COM = 2.75 yards / Back COM = 3.75 yards CONVERSATIONS 66" LOUNGE CHAIR - ARMLESS - 6 Legs 7.25 2270 2560 If using two materials - Seat COM = 3.5 yards / Back COM = 3.75 yards CONVERSATIONS 90 DEGREE CORNER LOUNGE CHAIR - Straight Front - 5 Legs 5.00 If using two materials - Seat COM = 2.25 yards / Back COM = 3.25 yards CONVERSATIONS 30 DEGREE INSIDE CURVE LOUNGE CHAIR - Straight Front - 4 Legs 4.00 If using two materials - Seat COM = 1.75 yards / Back COM = 2.5 yards CONVERSATIONS 30 DEGREE OUTSIDE CURVE LOUNGE CHAIR - Straight Back - 4 Legs 4.00 If using two materials - Seat COM = 2 yards / Back COM = 2.5 yards CONVERSATIONS 60 DEGREE INSIDE CURVE LOVE SEAT - Curved Front - 67"W - 5 Legs 7.50

Notes & Options:

If using two materials - Seat COM = 3 yards / Back COM = 4.5 yards

Standard Seat Height on Above is 16 1/2"H with the standard 4"H Leg or Caster								
To use a 4"H Caster (EACH) - Specify Locking or Non-Locking	ADD - \$10.	00 List f	or EAC	H 4"H	Caste	r		
To use a 6"H Wood or Aluminum Leg (no caster option available at this height). Seat height will remain at the standard 16 1/2"H.	ADD - \$20.	00 List f	or EAC	:H 6"H	Leg			
Conversations 6"W Upholstered Arm (EACH)	1.75	235	310	375	445	515	585	655
Fixed Cap for 6"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		275						
Conversations 10"W Upholstered Arm (EACH)	2.00	300	380	460	540	620	700	780
Fixed Cap for 10"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		350						
Conversations Curved Maple Plywood Arm (EACH)		225						
Round Power Unit (1 Power/2 USB) - White, Black or Silver Powdercoat		450						
Fixed Tablet Top (360 Deg Swivel) - for use in Uph Arms Only - Maple, White or Black Powdercoat		385						
External Mount Aluminum Pivot Pole (360 Deg Swivel) with Tablet Top - Maple, White or Black Powdercoat		595						
Brushed Aluminum Recessed Finger Pull - for Backs of Chairs		75						
Ganging Device - (1) Per Seam - (Sketch required for Placement)		35						

CONVERSATIONS MODULAR LOUNGE SEATING - MID BACK HEIGHT

YDG

6.75

6.75

6.75

7.25

8.00

6.00

5.00

5.00

8.00

2580 2900

2860 3130

3540 3860

CONVERSATIONS LOUNGE CHAIRS WITH BACKS - 36"OH - MID Back REQUIRED COM GR1 GR2 GR3 GR4 GR5 GR6 Price includes 4"H Solid Maple Legs or 4"H Aluminum Legs CONVERSATIONS 23" LOUNGE CHAIR - ARMLESS - 4 Legs 4.00 If using two materials - Seat COM = 1.5 yards / Back COM = 2.5 yards CONVERSATIONS 26" LOUNGE CHAIR - ARMLESS - 4 Legs 4.50 If using two materials - Seat COM = 1.75 yards / Back COM = 2.75 yards CONVERSATIONS 30" LOUNGE CHAIR - ARMLESS - 4 Legs 4.75 If using two materials - Seat COM = 2 yards / Back COM = 2.75 yards CONVERSATIONS 36" LOUNGE CHAIR - ARMLESS - 4 Legs 5.25 If using two materials - Seat COM = 2 yards / Back COM = 3.25 yards CONVERSATIONS 42" LOUNGE CHAIR - ARMLESS - 4 Legs 6.50 If using two materials - Seat COM = 2.5 yards / Back COM = 4 yards CONVERSATIONS 44" LOUNGE CHAIR - ARMLESS - 4 Legs 6.75

Notes & Options:

If using two materials - Seat COM = 2.5 yards / Back COM = 4.25 yards

If using two materials - Seat COM = 2.5 yards / Back COM = 4.25 yards

If using two materials - Seat COM = 2.5 yards / Back COM = 4.25 yards

If using two materials - Seat COM = 2.5 yards / Back COM = 4.25 yards

If using two materials - Seat COM = 2.75 yards / Back COM = 4.5 yards

If using two materials - Seat COM = 3.5 yards / Back COM = 4.5 yards

If using two materials - Seat COM = 2.25 yards / Back COM = 3.75 yards

If using two materials - Seat COM = 1.75 yards / Back COM = 3.25 yards

If using two materials - Seat COM = 2 yards / Back COM = 3 yards

If using two materials - Seat COM = 3 yards / Back COM = 5 yards

CONVERSATIONS 90 DEGREE CORNER LOUNGE CHAIR - Straight Front - 5 Legs

CONVERSATIONS 30 DEGREE INSIDE CURVE LOUNGE CHAIR - Straight Front - 4 Legs

CONVERSATIONS 30 DEGREE OUTSIDE CURVE LOUNGE CHAIR - Straight Back - 4 Legs

CONVERSATIONS 60 DEGREE INSIDE CURVE LOVE SEAT - Curved Front - 67"W - 5 Legs

CONVERSATIONS 46" LOUNGE CHAIR - ARMLESS - 4 Legs

CONVERSATIONS 48" LOUNGE CHAIR - ARMLESS - 4 Legs

CONVERSATIONS 54" LOUNGE CHAIR - ARMLESS - 6 Legs

CONVERSATIONS 60" LOUNGE CHAIR - ARMLESS - 6 Legs

CONVERSATIONS 66" LOUNGE CHAIR - ARMLESS - 6 Legs

Notes & Options.	_							
Standard Seat Height on Above is 16 1/2"H with the standard 4"H Leg or Caster								
To use a 4"H Caster (EACH) - Specify Locking or Non-Locking	ADD - \$10.	00 List f	or EAC	CH 4"H	Caster	г		
To use a 6"H Wood or Aluminum Leg (no caster option available at this height). Seat height will remain at the standard 16 1/2"H.	ADD - \$20.	00 List f	or EAC	CH 6"H	Leg			
Conversations 6"W Upholstered Arm (EACH)	1.75	235	310	375	445	515	585	655
Fixed Cap for 6"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		275						
Conversations 10"W Upholstered Arm (EACH)	2.00	300	380	460	540	620	700	780
Fixed Cap for 10"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		350						
Conversations Curved Maple Plywood Arm (EACH)		225						
Round Power Unit (1 Power/2 USB) - White, Black or Silver Powdercoat		450						
Fixed Tablet Top (360 Deg Swivel) - for use in Uph Arms Only - Maple, White or Black Powdercoat		385						
External Mount Aluminum Pivot Pole (360 Deg Swivel) with Tablet Top - Maple, White or Black Powdercoat		595						
Brushed Aluminum Recessed Finger Pull - for Backs of Chairs		75						
Ganging Device - (1) Per Seam - (Sketch required for Placement)		35						

CONVERSATIONS MODULAR LOUNGE SEATING - HIGH BACK HEIGHT

8.75

CONVERSATIONS LOUNGE CHAIRS WITH BACKS - 42"OH - HIGH Back REQUIRED COM GR1 GR2 GR3 GR4 GR5 GR6 Price includes 4"H Solid Maple Legs or 4"H Aluminum Legs CONVERSATIONS 23" LOUNGE CHAIR - ARMLESS - 4 Legs 4.50 2000 2180 If using two materials - Seat COM = 1.5 yards / Back COM = 3 yards CONVERSATIONS 26" LOUNGE CHAIR - ARMLESS - 4 Legs 5.00 If using two materials - Seat COM = 1.75 yards / Back COM = 3.25 yards CONVERSATIONS 30" LOUNGE CHAIR - ARMLESS - 4 Legs 5.25 If using two materials - Seat COM = 2 yards / Back COM = 3.25 yards CONVERSATIONS 36" LOUNGE CHAIR - ARMLESS - 4 Legs 5.75 If using two materials - Seat COM = 2 yards / Back COM = 3.75 yards CONVERSATIONS 42" LOUNGE CHAIR - ARMLESS - 4 Legs 7.00 If using two materials - Seat COM = 2.5 yards / Back COM = 4.5 yards CONVERSATIONS 44" LOUNGE CHAIR - ARMLESS - 4 Legs 7.25 If using two materials - Seat COM = 2.5 yards / Back COM = 4.75 yards CONVERSATIONS 46" LOUNGE CHAIR - ARMLESS - 4 Legs 7.25 If using two materials - Seat COM = 2.5 yards / Back COM = 4.75 yards CONVERSATIONS 48" LOUNGE CHAIR - ARMLESS - 4 Legs 7.25 If using two materials - Seat COM = 2.5 yards / Back COM = 4.75 yards CONVERSATIONS 54" LOUNGE CHAIR - ARMLESS - 6 Legs 7.25 If using two materials - Seat COM = 2.5 yards / Back COM = 4.75 yards CONVERSATIONS 60" LOUNGE CHAIR - ARMLESS - 6 Legs 7.75 If using two materials - Seat COM = 2.75 yards / Back COM = 5 yards CONVERSATIONS 66" LOUNGE CHAIR - ARMLESS - 6 Legs 8.50 If using two materials - Seat COM = 3.5 yards / Back COM = 5 yards CONVERSATIONS 90 DEGREE CORNER LOUNGE CHAIR - Straight Front - 5 Legs 6.75 If using two materials - Seat COM = 2.25 yards / Back COM = 4.5 yards CONVERSATIONS 30 DEGREE INSIDE CURVE LOUNGE CHAIR - Straight Front - 4 Legs 5.75 If using two materials - Seat COM = 1.75 yards / Back COM = 4 yards CONVERSATIONS 30 DEGREE OUTSIDE CURVE LOUNGE CHAIR - Straight Back - 4 Legs 5.75

Notes & Options:

If using two materials - Seat COM = 2 yards / Back COM = 3.75 yards

If using two materials - Seat COM = 3 yards / Back COM = 5.75 yards

CONVERSATIONS 60 DEGREE INSIDE CURVE LOVE SEAT - Curved Front - 67"W - 5 Legs

Standard Seat Height on Above is 16 1/2"H with the standard 4"H Leg or Caster								
To use a 4"H Caster (EACH) - Specify Locking or Non-Locking	ADD - \$10.	00 List f	or EAC	H 4"H	Caste	r		
To use a 6"H Wood or Aluminum Leg (no caster option available at this height). Seat height will remain at the standard 16 1/2"H.	ADD - \$20.	00 List f	or EAC	:H 6"H	Leg			
Conversations 6"W Upholstered Arm (EACH)	1.75	235	310	375	445	515	585	655
Fixed Cap for 6"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		275						
Conversations 10"W Upholstered Arm (EACH)	2.00	300	380	460	540	620	700	780
Fixed Cap for 10"W Upholstered Arm (EACH) - Maple, White or Black Powdercoat		350						
Conversations Curved Maple Plywood Arm (EACH)		225						
Round Power Unit (1 Power/2 USB) - White, Black or Silver Powdercoat		450						
Fixed Tablet Top (360 Deg Swivel) - for use in Uph Arms Only - Maple, White or Black Powdercoat		385						
External Mount Aluminum Pivot Pole (360 Deg Swivel) with Tablet Top - Maple, White or Black Powdercoat		595						
Brushed Aluminum Recessed Finger Pull - for Backs of Chairs		75						
Ganging Device - (1) Per Seam - (Sketch required for Placement)		35						

CONVERSATIONS MODULAR LOUNGE SEATING - MID & HIG	H BACK HE	GHT - SHE	ELF OP1	TIONS	
	ADD				
CONVERSATIONS 23" LOUNGE CHAIR - ARMLESS - 4 Legs	825				
CONVERSATIONS 26" LOUNGE CHAIR - ARMLESS - 4 Legs	875				
CONVERSATIONS 30" LOUNGE CHAIR - ARMLESS - 4 Legs	925				
CONVERSATIONS 36" LOUNGE CHAIR - ARMLESS - 4 Legs	975				
CONVERSATIONS 42" LOUNGE CHAIR - ARMLESS - 4 Legs	1025				
CONVERSATIONS 44" LOUNGE CHAIR - ARMLESS - 4 Legs	1045				
CONVERSATIONS 46" LOUNGE CHAIR - ARMLESS - 4 Legs	1060				
CONVERSATIONS 48" LOUNGE CHAIR - ARMLESS - 4 Legs	1075				
CONVERSATIONS 54" LOUNGE CHAIR - ARMLESS - 6 Legs	1125				
CONVERSATIONS 60" LOUNGE CHAIR - ARMLESS - 6 Legs	1195				
CONVERSATIONS 66" LOUNGE CHAIR - ARMLESS - 6 Legs	1255				
CONVERSATIONS 90 DEGREE CORNER LOUNGE CHAIR - Straight Front - 5 Legs	1450				
CONVERSATIONS 30 DEGREE INSIDE CURVE LOUNGE CHAIR - Straight Front - 4 Legs	875				
CONVERSATIONS 30 DEGREE OUTSIDE CURVE LOUNGE CHAIR - Straight Back - 4 Legs	875				
CONVERSATIONS 60 DEGREE INSIDE CURVE LOVE SEAT - Curved Front - 67"W - 5 Legs	1675				
Notes:					

CONVERSATIONS MODULAR LOUNGE SEATING - CHILDREN'S SIZES

Mid Back Units - Top of Shelf at 30"H / High Back Units - Top of Shelf at 36"H

When Shelf is specified, the entire back of the chair unit is blocked with solid wood and the seat

Shelf available in Solid Maple or Laminate
Shelf Brackets are Black Powdercoat Only

front is weighted.

YDG

REQUIRED COM GR 1 GR 2 GR 3 GR 4 GR 5 GR 6

Price includes 3"H Solid Maple Legs, 3"H Aluminum Legs or 3"H Casters								
CONVERSATIONS 18 1/2" LOUNGE CHAIR - ARMLESS - 4 Legs	2.50	655	755	855	955	1055	1155	1255
If using two materials - Seat COM = 1 yard / Back COM = 1.5 yards								
CONVERSATIONS 36" LOUNGE CHAIR - ARMLESS - 4 Legs	4.25	915	1085	1255	1425	1595	1765	1935
If using two materials - Seat COM = 1.75 yards / Back COM = 2.5 yards								
On Above units: OH is 31"H / OD is 27"D / SD is 17 1/2"D / SH is 15 1/2"H								
Conversations 6"W Upholstered Arm (EACH) - For use on above chairs	1.75	220	290	360	430	500	570	640
CONVERSATIONS SQUARE OTTOMAN - 18" Sq x 15 1/2"H - 4 Legs	1.75	450	520	590	660	730	800	870
CONVERSATIONS RECTANGULAR OTTOMAN - 27"L X 18"W x 15 1/2"H - 4 Legs	2.00	525	605	685	765	845	925	1005
CONVERSATIONS 30 DEGREE WEDGE OTTOMAN - 31"W X 27"L x 15 1/2"H - 4 Legs	2.25	545	635	725	815	905	995	1085
CONVERSATIONS SQUARE OTTOMAN - 18" Sq x 15 1/2"H - With Nail-In Glides	1.75	400	470	540	610	680	750	820
CONVERSATIONS RECTANGULAR OTTOMAN - 27"L X 18"W x 15 1/2"H - With Nail-In Glides	2.00	475	555	635	715	795	875	955
CONVERSATIONS 30 DEGREE WEDGE OTTOMAN - 31"W X 27"L x 15 1/2"H - With Nail-In Glides	2.25	495	585	675	765	855	945	1035
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CONVERSATIONS ROUND OTTOMAN: 18" DIA X 14"H - Full Round (No Cut Out) with Nail-In Glides	1.50	355	415	475	535	595	655	715
CONVERSATIONS PETAL OTTOMAN: 18" DIA X 14"H - Half Moon (with Cut Out) with Nail-In Glides	1.50	365	425	485	545	605	665	725

CONVERSATIONS MODULAR LOUNGE SEATING - OTTOMANS

YDG REQUIRED COM GR 1 GR 2 GR 3 GR 4 GR 5 GR 6

	REQUIRED	COM	GR 1	GR 2	GR 3	GR 4	GR 5	GR 6
Price includes 4"H Solid Maple Legs or 4"H Aluminum Legs								
CONVERSATIONS SQUARE OTTOMANS:								
18" Square x 16 1/2"H - With Nail-In Glides	1.75	385	455	525	595	665	735	805
								
18" Square x 16 1/2"H - With (4) Legs	1.75	425	495	565	635	705	775	845
22" Square x 16 1/2"H - With (4) Legs	1.75	470	540	610	680	750	820	890
24" Square x 16 1/2"H - With (4) Legs	2.00	550	630	710	790	870	950	1030
36" Square x 16 1/2"H - With (4) Legs	2.50	660	760	860	960	1060	1160	1260
42" Square x 16 1/2"H - With (4) Legs	2.75	760	870	980	1090	1200	1310	1420
CONVERSATIONS ROUND OTTOMANS:								
18" DIA X 14"H - Full Round (No Cut Out) with Nail-In Glides	1.50	355	415	475	535	595	655	715
18" DIA X 14"H - Half Moon (with Cut Out) with Nail-In Glides	1.50	365	425	485	545	605	665	725
18" DIA X 17"H - Full Round (No Cut Out) with Nail-In Glides	1.50	355	415	475	535	595	655	715
18" DIA X 17"H - Half Moon (with Cut Out) with Nail-In Glides	1.50	365	425	485	545	605	665	725
22" DIA x 16 1/2"H - With (4) Legs	1.75	475	545	615	685	755	825	895
24" DIA x 16 1/2"H - With (4) Legs	2.50	575	675	775	875	975	1075	1175
36" DIA x 16 1/2"H - With (4) Legs	3.00	735	855	975	1095	1215	1335	1455
42" DIA x 16 1/2"H - With (4) Legs	3.50	825	965				1525	
142 BITTX 10 1/2 11 With (4) Logo	0.00	020	1 300	1100	12-10	1000	1020	1000
CONVERSATIONS RECTANGULAR OTTOMANS:								
24"W x 20"D x 16 1/2"H - With (4) Legs	2.00	525	605	685	765	845	925	1005
31"W x 20"D x 16 1/2"H - With (4) Legs	2.00	550	630	710	790	870	950	1030
32"W x 22"D x 16 1/2"H - With (4) Legs	2.50	560	660	760	860	960	1060	1160
36"W x 16"D x 16 1/2"H - With (4) Legs	2.25	530	620	710	800	890	980	1070
40"W x 22"D x 16 1/2"H - With (4) Legs	2.75	595	705	815	925	1035	1145	1255
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44"W x 22"D x 16 1/2"H - With (4) Legs	2.75	645	755	865	975	1085	1195	1305
46"W x 18"D x 16 1/2"H - With (4) Legs	2.75	665	775	885	995	1105	1215	1325
48"W x 20"D x 16 1/2"H - With (4) Legs	2.75	725	835	945		1165		
48"W x 22"D x 16 1/2"H - With (4) Legs	3.00	745	865	985		1225	1345	
54"W x 22"D x 16 1/2"H - With (6) Legs	3.75	845	995	1145			1595	
60"W x 20"D x 16 1/2"H - With (6) Legs	4.00	955	1115	1275	1435	1595	1755	1915
CONVERSATIONS MISCELLANEOUS OTTOMANS:								
62"W x 22"D x 16 1/2"H - With (6) Legs - End Cap - For use with (2) Conversations chairs								
sitting back to back. This caps the end. Front two edges are curved.	5.00	985	1185	1385	1585	1785	1985	2185
22"W x 22"D x 16 1/2"H - With (4) Legs - Pie Shaped.	1.75	475	545	615	685	755	825	895
31"W x 31"D x 16 1/2"H - With (4) Legs - Pie Shaped	2.75	695	805	915	1025	1135	1245	1355
30 Degree Wedge Shaped - 31"D x 16 1/2"H - With (4) Legs	2.50	645	745	845	945	1045	1145	1245
67"W x 31"D x 16 1/2"H - With (6) Legs - 60 Degree Curved Inside Front	4.50	1395	1575	1755	1935	2115	2295	2475
56"W x 24"D x 16 1/2"H - With (5) Legs - Arc Shaped - Curved Inside Front - "38ARC"	3.00	850	970	1090	1210	1330	1450	1570
Notes & Options:								
Standard Seat Height on Above is 16 1/2"H with the standard 4"H Leg or Caster								
To use a 4"H Caster (EACH) - Specify Locking or Non-Locking	ADD - \$10.0	0 List f	or EAC	H 4"H	Caste	r		
Round Power Unit (1 Power/2 USB) - White, Black or Silver Powdercoat - Some units not								
available with this option. Please inquire.		450						
External Mount Aluminum Pivot Pole (360 Deg Swivel) with Tablet Top - Maple, White or Black Powdercoat		595						
Ganging Device - (1) Per Seam - (Sketch required for Placement)		35						
Some units available with Solid Maple or Laminate tops. Please ask for a quote!								